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## Generator Maintenance Scheduling of Power System Using New Optimization Techniques

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**ABSTRACT :** The goal of an optimal Generator Maintenance Scheduling (GMS) is to evolve an optimal preventive maintenance schedule of generating units for economical and reliable operation of a power system while satisfying system load demand and crew constraints. In this paper a new optimization technique named Water Evaporation Optimization (WEO) algorithm is applied to solve the GMS optimization problem efficiently. The efficacy of the proposed algorithm is illustrated with 19 generating units over a 25 weeks planning horizon. The simulation results are compared with existing algorithms. The simulation results indicate that WEO algorithm can efficiently be used for GMS.

**KEYWORDS:** Generator maintenance scheduling, optimal scheduling, water evaporation optimization algorithm.

### I. INTRODUCTION

The thermal generator maintenance scheduling is a complex combinatorial optimization problem. Essential maintenance must be performed on a number of thermal generators inside a fixed planning horizon while ensuring high system reliability, reducing production cost, prolonging generator life time subject to unit and system constraints [1]. An appropriate maintenance schedule either decreases the operation cost or increases the system reliability. GMS should minimize the total operation cost and meanwhile satisfy various unit and system constraints and the problem can be mathematically formulated as a constrained nonlinear, mixed integer optimization one. Modern power system is experiencing increased demand for electricity with related expansions in system size, which has resulted in higher number of generators and lower reserve margins making the GMS more complicated. There are two categories of criteria for GMS problem; based on economic cost and reliability [2].

In the last decade, many kinds of intelligence computational methods have been applied to solve the unit maintenance scheduling problem. The GMS problem is formulated as a mixed integer programming model for the thermal generator maintenance scheduling, and it is solved by Simulated Annealing (SA) [3]. A code specific and constraint transparent coding method has been developed and is applied to the Genetic Algorithm (GA) for unit maintenance scheduling of power systems [4]. The GA optimization of the maintenance scheduling of generating units in a power system has also been proposed [9]. Tabu Search technique also been applied to determine the optimal generator maintenance schedule of thermal units [5].

The Constraint Logic Programming (CLP) synthesizes logic programming, constraint satisfaction technique and branch and bound search scheme, has been used to determine the optimal solution [6]. Logic programming and constraint satisfaction technique are used to prune away the infeasible solutions from the search domain. The optimal solutions are obtained by using the depth first branch and bound technique in the reduced search domain. The detailed comparative study of on the applications of a number of GA based approaches, namely GA/SA, GA/SA/heuristic approach has also been applied to solve GMS problem [7]. The Particle Swarm Optimization (PSO), an algorithm motivated from the simulation of the behavior of social systems such as fish schooling and birds flocking. The PSO and its modified versions namely Discrete PSO, Modified Discrete PSO and Multiple Swarm MDPSO have been applied to determine the optimal maintenance schedule [8, 11]. The Bender's decomposition approach has also been applied to



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power plant preventive maintenance scheduling [10]. The multiple swarms MDPSO has been proposed to solve GMS problems [11].

The hybrid solution techniques are also been applied to determine the optimal solution for GMS problems [12]. In this paper, a WEO [13] algorithm is proposed to determine the optimal solution for GMS problems.

## II. PROBLEM FORMULATION

The objective function for GMS model

$$\text{Min} \sum_{z=1}^Z \sum_{y=1}^Y [U_{zy} (A_y + B_y P_{yz} + C_y P_{yz}^2)] + \sum_{y=1}^Y FV_y(P_y) \quad (2.1)$$

Where  $FV_y(P_y)$  is expressed as a linear equation of production cost.

$$FV_y(P_y) = V_y D_y$$

$$D_{yz} = \begin{cases} 1 & \text{if unit } y \text{ start maintenance at week } z \text{ for each time period } z, z = 1, 2, 3, \dots, z. \\ 0 & \end{cases}$$

The objective function of the problem is subjected to constraints as given below.

a) Load Balance

$$\sum_{z=1}^Z U_{zy} P_{zy} = D_y \quad (2.2)$$

b) Generator Output Limit

$$P_{Y \min} \leq P_{zy} \leq P_{y \max} \quad (2.3)$$

c) Spinning Reserve

$$\sum_{y=1}^Y U_{zy} P_{y \max} \geq D_y (1 + r_z \%) \quad (2.4)$$

d) Maintenance Window

$$U_{zy} = \begin{cases} 1, t \leq e_y, t \geq l_y + d_y \\ 0, S_y \leq t \leq S_y + d_y \\ 0, 1, e_y \leq t \leq l_y \end{cases} \quad (2.5)$$

e) Maintenance Area

$$\sum_{y=1}^Y (1 - U_{zy}) \leq \beta \quad (2.6)$$

f) Crew Constraint

$$\sum_{z=1}^Z \sum_{y=1}^Y (1 - U_{zy}) \leq C_r \quad (2.7)$$



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## III. WATER EVAPORATION OPTIMIZATION ALGORITHM

The evaporation of water is very important in biological and environmental science. The water evaporation from bulk surface such as a lake or a river is different from evaporation of water restricted on the surface of solid materials. In this WEO algorithm water molecules are considered as algorithm individuals. Solid surface or substrate with variable wettability is reflected as the search space. Decreasing the surface wettability (substrate changed from hydrophilicity to hydrophobicity) reforms the water aggregation from a monolayer to a sessile droplet.

Such a behavior is consistent with how the layout of individuals changes to each other as the algorithm progresses. And the decreasing wettability of surface can represent the decrease of objective function for a minimizing optimization problem. Evaporation flux rate of the water molecules is considered as the most appropriate measure for updating individuals which its pattern of change is in good agreement with the local and global search ability of the algorithm and make this algorithm have well converged behavior and simple algorithmic structure. The details of the water evaporation optimization algorithm are well presented in [13]. In the WEO algorithm, each cycle of the search consists of following three steps (i) Monolayer Evaporation Phase, this phase is considered as the global search ability of the algorithm (ii) Droplet Evaporation Phase, this phase can be considered as the local search ability of the algorithm and (iii) Updating Water Molecules, the updating mechanism of individuals.

### (i) Monolayer Evaporation Phase

In the monolayer evaporation phase the objective function of the each individuals  $Fit_i^t$  is scaled to the interval [-3.5, -0.5] and represented by the corresponding  $E_{sub}(i)^t$  inserted to each individual (substrate energy vector), via the following scaling function.

$$E_{sub}(i)^t = \frac{(E_{max} - E_{min}) \times (Fit_i^t - Min(Fit))}{(Max(Fit) - Min(Fit))} + E_{min} \quad (3.1)$$

Where  $E_{max}$  and  $E_{min}$  are the maximum and minimum values of  $E_{sub}$  respectively. After generating the substrate energy vector, the Monolayer Evaporation Matrix (MEP) is constructed by the following equation.

$$MEP_{ij}^t = \begin{cases} 1 & \text{if } rand_{ij} \leq \exp(E_{sub}(i)^t) \\ 0 & \text{if } rand_{ij} \geq \exp(E_{sub}(i)^t) \end{cases} \quad (3.2)$$

where  $MEP_{ij}^t$  is the updating probability for the  $j^{\text{th}}$  variable of the  $i^{\text{th}}$  individual or water molecule in the  $t^{\text{th}}$  iteration of the algorithm. In this way an individual with better objective function is more likely to remain unchanged in the search space.

### (ii) Droplet Evaporation Phase

In the droplet evaporation phase, the evaporation flux is calculated by the following equation.

$$J(\theta) = J_o P_o \left( \frac{2}{3} + \frac{\cos^3 \theta}{3} - \cos \theta \right) (1 - \cos \theta) \quad (3.3)$$

where  $J_o$  and  $P_o$  are constant values. The evaporation flux value is depends upon the contact angle  $\Theta$ , whenever this angle is greater and as a result will have less evaporation. The contact angle vector is represented the following scaling function.

$$\theta(i)^t = \frac{(\theta_{max} - \theta_{min}) \times (Fit_i^t - Min(Fit))}{(Max(Fit) - Min(Fit))} + \theta_{min} \quad (3.4)$$

Where the min and max are the minimum and maximum functions. The  $\theta_{min}$  &  $\theta_{max}$  values are chosen between  $-50^\circ < \theta < -20^\circ$  is quite suitable for WEO. After generating contact angle vector  $\Theta(i)^t$  the Droplet Probability Matrix (DEP) is constructed by the following equation.



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$$DEP_{ij}^t = \begin{cases} 1 & \text{if } rand_{ij} < J(\theta_i^{(t)}) \\ 0 & \text{if } rand_{ij} \geq J(\theta_i^{(t)}) \end{cases} \quad (3.5)$$

where  $DEP_{ij}^t$  is the updating probability for the  $j^{\text{th}}$  variable of the  $i^{\text{th}}$  individual or water molecule in the  $t^{\text{th}}$  iteration of the algorithm.

### (iii) Updating Water Molecules

In the WEO algorithm the number of algorithm individuals or number of water molecules (nWM) is considered constant in all  $t^{\text{th}}$  iterations, where  $t$  is the number of current iterations. Considering a maximum value for algorithm iterations ( $t_{\text{max}}$ ) is essential for this algorithm to determine the evaporation phase and for stopping criterion. When a water molecule is evaporated it should be renewed. Updating or evaporation of the current water molecules is made with the aim of improving objective function. The best strategy for regenerating the evaporated water molecules is using the current set of water molecules ( $WM^{(t)}$ ). In this way a random permutation based step size can be considered for possible modification of individual as:

$$S = rand \cdot (WM^{(t)} [permutel(i)(j)] - WM^{(t)} [permute2(i)(j)]) \quad (3.6)$$

where  $rand$  is a random number in  $[0,1]$  range,  $permutel$  and  $permute2$  are different rows of permutation functions.  $i$  is the number of water molecule,  $j$  is the number of dimensions of the problem. The next set of molecules ( $WM^{(t+1)}$ ) is generated by adding this random permutation based step size multiplied by the corresponding updating probability (monolayer evaporation and droplet evaporation probability) and can be stated mathematically as:

$$WM^{(t+1)} = WM^{(t)} + S \times \begin{cases} MEP^{(t)} & t \leq t_{\text{max}} / 2 \\ DEP^{(t)} & t > t_{\text{max}} / 2 \end{cases} \quad (3.7)$$

Each water molecule is compared and replaced by the corresponding renewed molecule based on objective function. It should be noted that random permutation based step size can help in two aspects. In the first phase, water molecules are more far from each other than the second phase. In this way the generated permutation based step size will guarantee global and local capability in each phase.

## IV. IMPLEMENTATION OF WEO ALGORITHM TO SOLVE GMS

The detailed algorithmic steps for proposed MWEO algorithm to solve an UC problem are presented below.

**Step 1:** Initialize total no of generating units, capacity of generating units, maintenance duration, crew requirement, load demand, number of water molecules, maximum number of algorithm iteration ( $t_{\text{max}}$ ),  $MEP_{\text{min}}$ ,  $MEP_{\text{max}}$ ,  $DEP_{\text{min}}$ ,  $DEP_{\text{max}}$ .

**Step 2:** Randomly initialize all water molecules.

**Step 3:** Obtain the maintenance schedule of generating units and compute the objective function given by Eq. (2.1), subject to constraints (2.2) to (2.7) for all water molecules.

**Step 4:** Check whether  $t$  (current iteration)  $\leq t_{\text{max}}/2$ .

**Step 5:** If step 4 is satisfied, then, water molecules are globally evaporated based on monolayer evaporation probability  $MEP$  using Eq. (3.2).

**Step 6:** For  $t > (1 + t_{\text{max}}/2)$ , Based on  $DEP$  (Eq. 3.5), in the modified evaporation occurs.

**Step 7:** Generate random permutation based step size matrix according to Eq. (3.6).

**Step 8:** Generate evaporated water molecules by adding the product of step size matrix and evaporation matrix to the current set of molecules  $MWM^{(t)}$  by using Eq. (3.7) and update the matrix of water molecules.

**Step 9:** Compare and update the water molecules.

**Step 10:** Return the best water molecule

**Step 11:** If the number of iteration of the algorithm ( $t$ ) becomes larger than the maximum number of iterations ( $t_{\text{max}}$ ), the algorithm terminates. Otherwise go to step 3.



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## V. SIMULATION RESULTS AND DISCUSSION

In this case, the 19-unit system over a planning horizon of 25 weeks is considered. The WEO algorithm parameters for all test systems are shown in **Table 5.1**. The simulation is performed for 100 trials and the obtained results for 19-unit system over 25 weeks planning horizon is presented in **Table 5.2**. The system particulars are presented in [12]. The optimized cost obtained by the proposed as well as existing algorithm is presented in **Table 5.3**. From the simulation results it is clear that the proposed algorithm obtained the better results than existing algorithms.

**TABLE 5.1 PROBLEM PARAMETERS OF WEO**

Problem Parameters	WEO
Water Molecules (nWM)	10
Maximum Number of Algorithm Iteration ( $t_{max}$ )	100
$MEP_{min}$	0.03
$MEP_{max}$	0.6
$DEP_{min}$	0.6
$DEP_{max}$	1

**TABLE 5.2 SIMULATION RESULTS OF 19 GENERATING UNIT SYSTEM**

Maintenance Period	Generating units index of scheduled maintenance																		
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
2	1	1	1	1	0	1	1	1	1	1	0	1	1	0	1	1	1	1	1
3	1	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0
4	1	1	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1
5	1	1	1	1	1	0	1	1	0	1	1	1	1	1	1	1	1	1	1
6	1	1	1	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1
7	1	1	1	1	1	1	0	1	1	1	1	1	1	1	1	1	1	1	1
8	1	0	1	1	1	1	1	0	1	0	0	1	1	1	0	1	1	1	1
9	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	0
10	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1
11	1	1	1	1	1	0	1	1	1	1	1	1	1	1	1	0	1	1	1
12	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	1	1
13	1	0	1	1	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1
14	1	1	1	1	1	1	1	1	1	0	1	1	0	1	1	1	1	1	1
15	1	1	1	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
16	1	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0
17	1	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
18	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1
19	1	1	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1



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20	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
21	1	1	0	1	1	1	1	1	0	1	1	1	1	1	1	1	1	1
22	1	1	1	1	1	1	1	1	1	1	1	1	0	1	1	1	0	1
23	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	1	0
24	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
25	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

TABLE 5.3 OPTIMIZED COST OF 19 GENERATING UNIT SYSTEM

S.No	Techniques	Optimized price
1	Heuristic	73932889.326
2	GA	73928747.045
3	PSO	76930465.182
4	PSO with multiple change	76930383.249
5	ES	7632895.839
6	ES with multiple mutation	76932699.485
7	ES with multiple mutation and crossover	76932745.216
8	WEO	73910243.287

## VI. CONCLUSION

The problem of generating optimal maintenance schedules of generating units for the purpose of maximizing economic benefits and improving reliable operation of a power system, subject to satisfying system constraints. In this paper, Water Evaporation Optimization (WEO) algorithm is proposed to solve a challenging power system optimization problem of generating unit maintenance schedule. The proposed algorithm uses global search and local search to select the maintenance units schedule and give the economic schedule. This new algorithm produces better results than the existing methods in addition to satisfaction of the system constraints. From the results, it is clear that the proposed method provides the quality solution with low cost and has a potential for on-line implementation.

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